Appendix A1 – Demand Study Report







Northern Gas Networks

East Coast Hydrogen - Pre-FEED Study

Demand Study Report

Reference: 293805-ARUP-DMS NGN Reference: REP 002 Rev B | 13 March 2024



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Job number 293805-00

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1. Introduction

Northern Gas Networks (NGN) are the company responsible for distributing gas to homes and businesses across the north of England, an area covering West, East & North Yorkshire, the North East and Northern Cumbria.

East Coast Hydrogen (ECH) provides a solution to connect these industrial clusters with other supply points, such as the East Midlands Hydrogen Innovation Zone, and export hydrogen production across the North of England enabling the seamless conversion of businesses and homes to 100% hydrogen where it is best deployed.

This collaborative programme between Northern Gas Networks, Cadent Gas and National Gas Transmission (NGGT) represents an opportunity for the Government and the private sector to work together in delivering on our ambitious decarbonisation targets. ECH has the potential to connect over 7GW of hydrogen production by 2030, alone exceeding the UK Government's 10GW by 2030 target in a single region.

ECH can utilise the natural gas assets of the North of England, including existing natural gas storage and potential hydrogen storage facilities, and build on the hydrogen production in two of the UK's largest industrial clusters in the North East and North West and in turn ensure significant private sector investment in the UK's industrial heartlands.

ECH is a 15-year programme that will be carried out in multiple discrete phases to decarbonise industrial processes and domestic heating in the East Coast region. Proposed phases can be seen below:

Phase 1 - (2022 - 2026) - Completion of Pre-FEED, FEED Study and development of East Coast Cluster infrastructure

Phase 2 - (2024 - 2030) - Connection of Humber and Teesside clusters, and growth into Yorkshire and East Midlands

Phase 3 - (2028 - 2037) - Expansion from the industrial Clusters into Northern urban areas and the Midlands

Phase 4 - (2032+) - Connection of the network into further regions and future growth opportunities

NGN will look to trigger the Net Zero and Small Projects (NZASP) Reopener to undertake the subsequent phase i.e., FEED study

Arup have been commissioned by NGN to undertake a Pre-FEED study to support the Net Zero and Small Projects (NZASP) Reopener and subsequent project phases e.g., FEED study.

2. Purpose of Document

The purpose of this document is to describe the data collection and processing stages which have been undertaken to provide the modelling inputs for the ECH project. This document also outlines the assumptions made up to the stage of issue. These are also captured in the project assumptions register.

The information relating to the demand is correct at the date of issue of this document. However, it is expected that this information will be continually refined and evolve during the course of the different phases of ECH due to the fast-moving nature of the industry and upon continued engagement with users and emerging markets.

The process of demand data collection and refinement has been continual throughout the Pre-FEED stage of the ECH project and will continue into FEED. A high-level flow chart of the process which has been undertaken can be seen in (Figure 1).

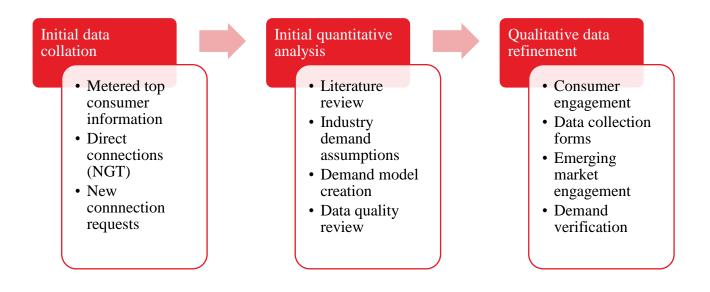


Figure 1: Data collection and refinement process

3. Data collection

3.1 Industrial and commercial gas users

To establish the potential demand for hydrogen in NGN's region, existing industrial and large commercial natural gas users who were likely to convert to hydrogen were considered, as well as potential new hydrogen users that were not already connected to the network. To evaluate the potential hydrogen demand from existing natural gas users, information on the top 250 consumers on the NGN network were obtained from Xoserve, who are responsible for metering and billing. The data provided included:

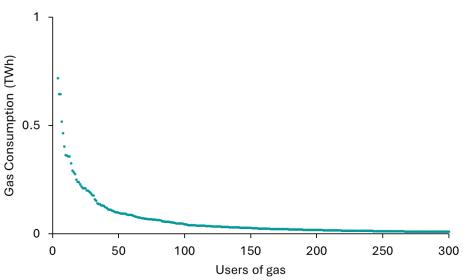
- Meter point reference
- Name associated with the meter
- Meter read frequency
- Meter point Annual Quantity (AG)
- Maximum metered daily demand from previous year (Sp Dm Soq)
- Pressure

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This data was reviewed and updated by NGN and Arup to ensure information such as organisation name and parent company were up to date and there were no duplications or other anomalies. This was a continual process that took place throughout the Pre-FEED, improving data quality throughout the stakeholder engagement.

Where data was received by the user on consumption of gas per year, this was the figure used to estimate their gas demand. Where this data was not available, the Meter Point Annual Quantity (MPAQ) figure provided by Xoserve was used and assumed to be reflective of their actual annual consumption. For the latest issue, the 2024 data has been provided by Xoserve and this has been used in this latest report. Throughout the data collection and stakeholder engagement, the feedback from users is that their annual consumption is in line with the MPAQ figure.

Additionally, there are some connections where the user has a direct offtake agreement with NGN (not accounted for in Xoserve data), as well as anticipated new users who have made a connection request to NGN. Information on these users was collated throughout the Pre-FEED project and accounted for in the final Pre-FEED design. Together the top 250 users identified from Xoserve, large scale direct connections and proposed connections make up the ECH large commercial and industrial loads list. This is approximately 250 users, who account for the majority of the commercial and industrial consumption in the NGN network, the following figure demonstrates this.



Top 300 Users of Natural Gas in NGN's network

Figure 2: NGN top 300 users consumption chart

To further understand the potential demand for hydrogen, the following information was collated on all users:

- User industrial sector
- Primary natural gas use
- Site age
- Address
- Site specific plans which impacted demand (upgrades, decommissioning etc.)
- Parent organisation
- Net-zero plans of organisation or parent organisation
- Site potential for accepting a hydrogen blend
- Site plans for electrification or other alternative energy supply

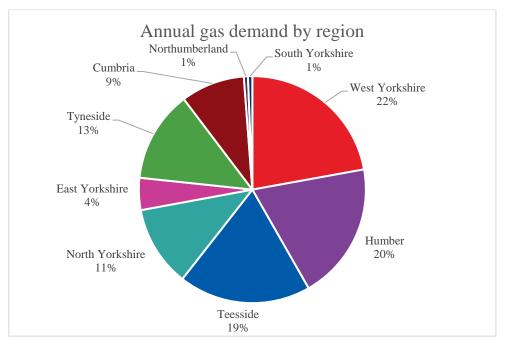
Northern Gas Networks

• Potential alternative hydrogen supply

A data capture form was created to gather further in-depth information on the users plans and potential, this can be seen in Appendix A.1 of this document. This was used to obtain information on the users, once an initial meeting had taken place to explain the project and discuss the user's potential requirements. The stakeholder engagement was focussed on those within the feasible geographic area of ECH this Pre-FEED study is considering. When it was determined a user had potential to be connected, initial contact was made to understand their interest. If the user was interested, an initial meeting would take place to discuss the project. The user would then be requested to populate a data capture form.

Of the 250 users identified in the large industrial loads, 191 were within the geographic region to be assessed. Following engagement, meetings took place with 111 of these users and 105 said they were interested in hydrogen as a result. Of these, 37 returned populated data capture forms.

The geographic spread of the natural gas consumption of the top industrial and commercial users is shown below in Figure 3. As can be seen Teesside, Humber and West Yorkshire are the regions with the largest combined industrial and commercial use on the NGN network.





During the data collection, parent companies of the users were researched. Of the companies within the top industrial and commercial users, less than one third is owned by a UK based company (Figure 4) based on their natural gas consumption.

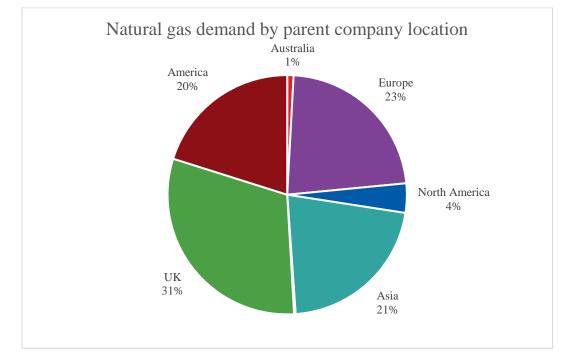


Figure 4: Natural gas demand by parent company location

The geographic distribution of large industrial users can also be seen on the map below, the usage within the industrial clusters of Teesside and Humberside can be seen as well as a spread across West Yorkshire. The radius of the circle is proportional to the user's gas consumption.

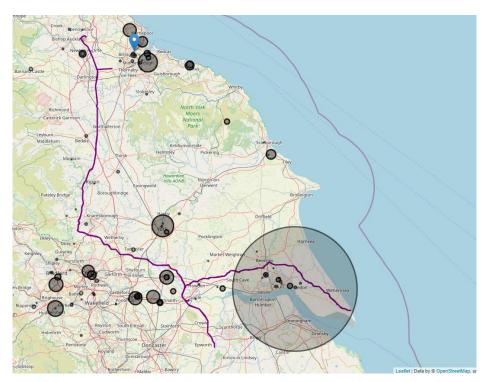


Figure 5: Location of large users on the East coast

Of the total demand from the large industrial and commercial users, approximately two thirds of this are from the top 40.

The distribution of usage by industry for the large industrial and commercial loads is shown below in Figure 6.

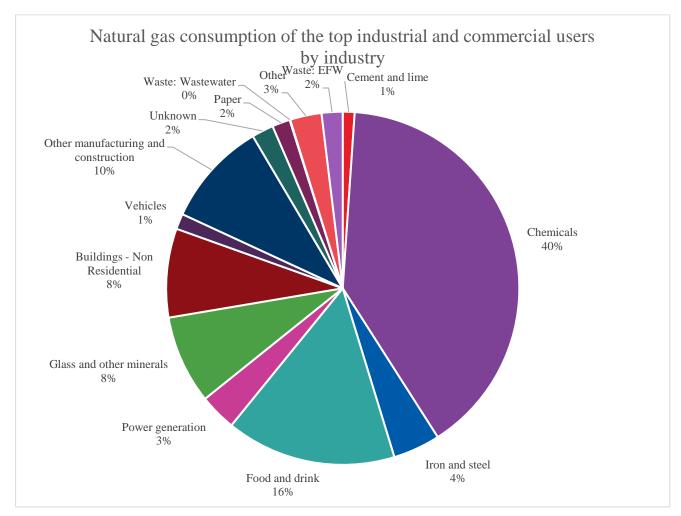


Figure 6: Natural gas consumption by industry

3.2 Domestic users

Domestic use was modelled using the village and town trials data provided by NGN. Whilst gas distribution networks await a government decision on hydrogen for heat in 2026, the ECH network has been developed to be independent of the decision and demonstrate viability purely based on the industrial and commercial loads. As such, this data was only used for potential sizing of the network, but the demand figured have not been included in the final solution. During the optioneering, the potential locations of town trials have been considered and where possible, the routing has been done to allow easier connections to the trial locations, should this be required.

The town trial area natural gas demand loads provided by NGN included for industrial loads within that area. To get an accurate reflection of the domestic natural gas demand in that area, any industrial users which are already under consideration for switching to hydrogen were removed from that demand, to avoid double counting.

3.3 Transport

Transport demand for hydrogen has been considered as specific locations for assumed refuelling stations. The assumptions of hydrogen uptake for transport are largely for road transport, of which heavy goods vehicles and depot-based transport are anticipated to be the majority of the demand. The assumption is that four hydrogen refuelling stations will be available within the 2027 to 2032 period, in the industrial clusters of Teesside and the Humber as well as in West Yorkshire and one location on the A1(m). The demand is expected to ramp up significantly within the three periods, but it has been assumed the number of fuelling stations will remain at four. The Committee for Climate Change (CCC) highlight hydrogen uptake being quick, with 77% of larger HGVs converting to hydrogen by 2035 [1]. The Hydrogen Transportation and

Storage Infrastructure report [2] reports the hydrogen demand for domestic transport from the UK Hydrogen strategy to be up to 6TWh in 2030 and 21TWh by 2035, excluding aviation. It has been assumed that of these UK demand figures, 25% of this will be within the ECH region, due to the prevalence of hydrogen production and the area being an early adopter of low carbon hydrogen. The demand has been assumed to be equally split between the four sites identified.

It is assumed that refuelling hubs will have on site storage, and as such will not have daily peaks above their annual demand average.

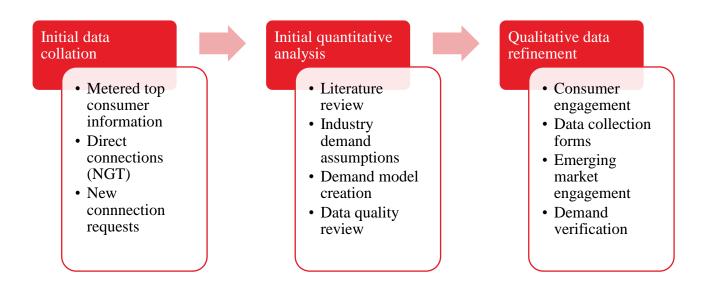
3.4 Sustainable Aviation Fuels

Hydrogen can be used to directly power aircraft jet turbines or through fuel cells. It can also be used to produce Sustainable Aviation Fuels (SAF) in the Power-to-Liquid (PtL) process. There are clear drivers for the increase of SAF production. The global aviation industry, through the International Civil Aviation Organization (ICAO), set targets in 2022 to achieve net zero carbon emissions by 2050. The UK set out its aviation targets in the Jet Zero Strategy, which similarly aims for net zero emissions by 2050 (Department for Transport, 2022). It also aims to deliver at least 10% sustainable aviation fuel in the UK fuel mix by 2030, and a target for domestic flights to reach net zero by 2040. In support of these aims, the UK government set up the Jet Zero Council to develop UK capabilities to deliver both net zero and zero emission technologies by:

- Developing and industrialising zero emission aviation and aerospace technologies.
- Accelerating the production of SAFs by investing in first-of-a-kind plants, supporting scientific research on a larger scale, and helping to drive down production costs.
- Working with the aviation industry to develop and deploy new technologies that can reduce emissions, such as electric aircraft and hydrogen-powered aircraft.
- Working with airports to develop the infrastructure needed to support zero emission flight for electric and hydrogen.
- Developing the regulations needed to safely operate zero emission aircraft and infrastructure.

Whilst there is a clear needs case for SAF and the low carbon hydrogen to produce it, the market is in its infancy. Some schemes are progressing to detailed design, such as the Willis Sustainable Fuels (UK) Carbonshift PtL SAF plant, which is planned to enter operation in 2026 and has received funding from The Department for Transport's Advanced Fuels Fund (AFF). Currently the demand for SAF production has not been accounted for within the development of the ECH network. However, it is clear that an integrated transport network will be required to enable these markets to develop at the pace required to enable the UK to meet net zero targets by 2050.

4. Demand processing methodology



4.1 Potential hydrogen demand and natural gas reduction

The demand study aimed to determine future natural gas and hydrogen requirements for the existing large industrial and commercial users as well as potential new users, domestic loads and transport connections. Both the hydrogen uptake and natural gas decline are important to understand for the later project phases. All of the large industrial and commercial users were assessed, even if they were not anticipated to be included at every phase.

To assess the large industrial and commercial users potential hydrogen consumption, a three phase approach was taken to generate individual usage profiles until 2037. This was focused on three years, 2028, 2032 and 2037. The assessment was done based on the consumers ability to accept hydrogen and the assumption that a hydrogen pipeline was available for them to be connected to.

The first phase of the assessment was based on the hydrogen uptake for the industrial sector of the user. Each industry was assessed for its ability to accept hydrogen and was given a percentage uptake of hydrogen in the three years being considered, as well as a percentage uptake in electrification, to feed into the natural gas reduction profiles. The industry-based uptake assumptions can be seen in the table in Appendix A.2. These are based on information from various sources, including:

- Collated views from users within the industry groups
- Government and industry body predictions and pathways to net-zero
- Study of methane combusting technologies used and readiness to accept hydrogen or newer alternatives which can accept hydrogen

These percentage adoptions were applied to all large industrial users to generate a profile of hydrogen uptake and natural gas decline.

The second phase was based upon collated information from the further information gathering exercise. This tailored uptake based on information available such as user net-zero or sustainability reports and site plans for growth, potential of alternative hydrogen supply amongst others. These were used to individually modify the potential usage profile for each of the top 40 users.

The third phase of the assessment used direct information from discussions with the users or data capture form responses to modify their profiles based on their site plans or ability to accept hydrogen.

The assessment has been carried out with the ability to use the annual consumption for business case modelling and also to use peak daily flows to facilitate the network modelling.

4.2 Distance from supply

In order to further assess the feasibility of providing hydrogen to users during the three phases, they were assessed geographically, based on their proximity to pipelines which were anticipated to switch to hydrogen as well as hydrogen producers. This was done to provide a more refined estimate of hydrogen uptake and methane demand for the initial network modelling. The pipelines included in this assessment were:

- Feeder 7 from Bishop Auckland to Susworth
- Feeder 6 from Feeder 7 to Elton Offtake
- Feeder 29 from Easington to Asselby

Cowpen Bewley was taken as a point where production pipelines would be connected. A map of this assumed transmission network and producers can be seen below in Figure 7.

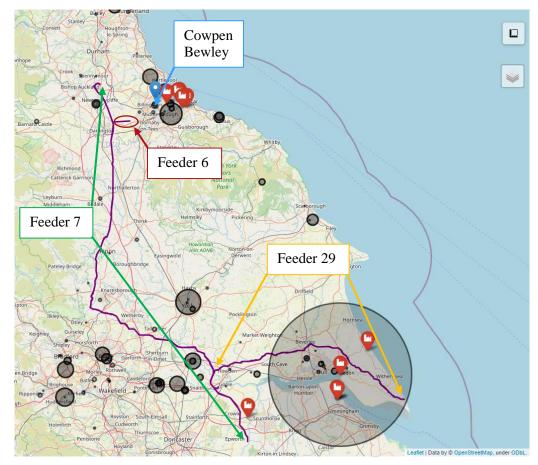


Figure 7: Assumed transmission network and producers

For the initial modelling, an initial base distance from feeders or producers was applied for each of the years, these were 2028 - 16km, 2032 - 20km, 2037 - 25km. These were then individually assessed to ensure that any key sites with identified high potential due to factors such as dual pipelines, or hydrogen readiness, were brought into the correct period.

4.3 Demand qualitative assessment

Following these initial assessments, the network modelling was undertaken on these demands. During this period, stakeholder engagement continued with the users and more qualitative information was obtained through discussions and from the responses to the data capture forms.

The qualitative data obtained was assessed against the assumptions made for the users in the initial phases of the project. These were found to be well aligned in most cases which provided verification to the figures used for the network development.

4.4 Key assumptions

A number of assumptions have been made to enable forecasting of hydrogen demand as detailed below:

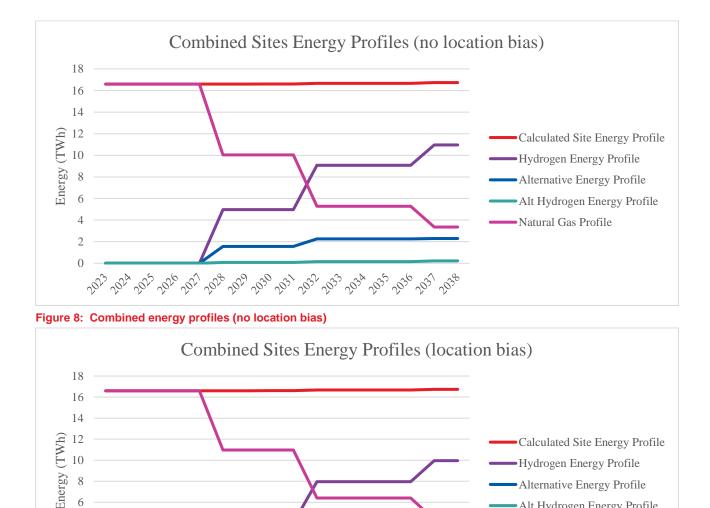
- Transport demand within the project geographical area will be 25% of that identified in the UK hydrogen strategy
- Four hydrogen refuelling stations will be available within the 2027 to 2032 period, in the industrial clusters of Teesside and Humberside as well as in West Yorkshire and one location on the A1(m)
- Feasible distances for new HP pipeline in the project phases are 2028 16km, 2032 20km, 2037 25km
- Meter point Annual Quantity (AQ) figures are representative of annual consumption, where further qualitative data has not been able to be obtained from the consumers.

5. Results

5.1 Large industrial users

The energy profiles created for the combined top industrial and commercial users can be seen in the graphs below, with step changes at each of the defined stages required for modelling. These are optimistic assessments which assume all users within the defined distances at each stage will be able to be connected to a hydrogen network. The further modelling stages of the study will refine this uptake based on the amount of infrastructure which can be constructed or repurposed at each phase and therefore which users can be connected. The graph in Figure 8 shows the profiles with no location bias, this is solely based on the assessment of the user's ability to accept hydrogen. The graph in Figure 9 shows the profiles when the location bias is applied for each of the project phases, as discussed in section 4.2. This is the uptake to be considered in the initial network modelling phase, but it is anticipated this will be refined to incorporate the feasibility of connecting all users at each phase.

The calculated site energy profile represents the required energy consumption of all sites, based on existing consumption data, with modifications for any site-specific plans for growth or reduction which have been identified. The alternative hydrogen production profile represents any hydrogen consumption at the identified sites which will not be using the ECH network, this might be from onsite production or producers connected to the user with a private pipeline. The alternative energy profile is where it has been identified that the user will convert part of their consumption to other energy sources, such as electricity. The hydrogen energy profile represents the hydrogen energy requirements though the ECH network for the identified users. Finally, the natural gas profile is the remaining energy requirement that isn't expected to be transitioned to another energy source.





8

6

4

2 0

The chart below shows the change in viability of hydrogen consumption at different sites within the top industrial and commercial users. This is impacted by both the technical assessment and the location assessment, which becomes broader each period. The change is less pronounced than the hydrogen uptake profile since this does not account for the hydrogen used at each site. This shows that throughout the period the main driver for increasing hydrogen usage is the advancement in technology and ability to consume hydrogen on individual sites, rather than expanding the infrastructure to cover more sites. As such, the further study should focus on the users with the highest end consumption of hydrogen.

Alternative Energy Profile

Natural Gas Profile

Alt Hydrogen Energy Profile

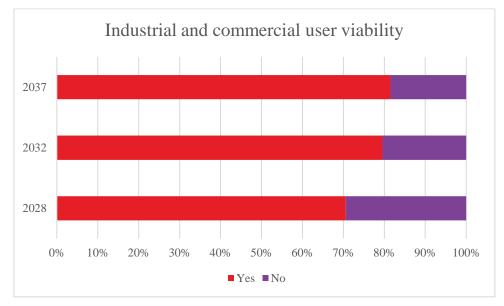


Figure 10: Industrial and commercia user viability

The hydrogen uptake of the top industrial and commercial users can be seen below in Figure 11. This has been split up based on industrial sector. Uptake in glass production, power generation and food and drink industries provide the bulk of the demand in the early phases whilst uptake in the harder to convert sectors such as chemical production, can be seen to increase in the later phases.

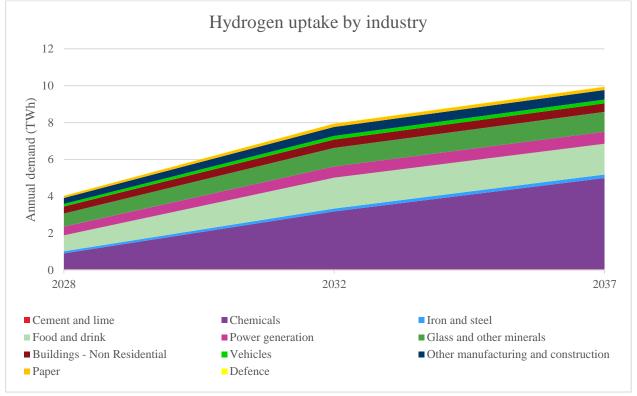


Figure 11: Large user hydrogen uptake by industry

The individual demand profiles determined from this study fed into the network modelling and optioneering phases.

5.2 Combined

The demand has been assessed as different use cases. The below chart shows the combination of the calculated demand at the defined project stages.

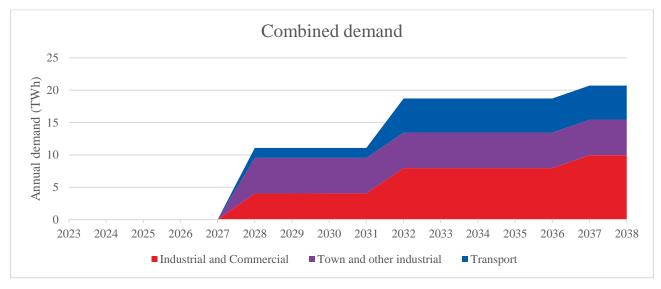


Figure 12: Combined user demand

6. Recommendations

The demand assessment conducted for the Pre-FEED study has been both quantitative and qualitative, which was deemed necessary due to the importance of the demand data to the viability of the selected network.

At the beginning of the FEED study, the users should be further engaged to further understand and confirm their requirements including anticipated hydrogen demand and potential connection dates. This should be done in line with the project programme and the users anticipated connection date. This will reduce the risk of any changes impacting the technical, environmental, and consenting works which are being undertaken as part of the FEED.

The demand for industrial and commercial users has been based on the top 250 current natural gas users. Whilst demand is highly weighted to the largest top 40 sites, there are still opportunities to identify additional users who are within close proximity to the developed network. Once the routes are further developed in the FEED stage, additional users can be identified and engaged with.

There are multiple emerging industries which are anticipated to develop should low carbon hydrogen be available. These are industries such as SAF and lithium hydroxide processing facilities. Continual market engagement will be required throughout the project as it is anticipated that as certainty of supply increases, this will increase investor confidence in these emerging industries. These are large potential demands which have not currently been included in the identified demands of this phase.

The option of using hydrogen to transition to net-zero has been new to many of the stakeholders during the engagement. As the certainty of supply increases, businesses may find additional uses above that of their current natural gas uses. For example, some users have reported that they would investigate transitioning their haulage fleets to hydrogen if this was available. This has the potential to increase the demand at some sites considerably, this hasn't been included in the reported figures.

7. References

- [1] E. E. f. t. C. C. Committee, "Analysis to provide costs, efficiencies and roll-out trajectories for zeroemission HGVs, buses and coaches," 2020.
- [2] BEIS, "Hydrogen Transportation and Storage Infrastructure Assessment of Requirements up to 2035," 2022.

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Department for Business, Energy and Industrial Strategy BEIS (2021) Net Zero Strategy: Build Back Greener.

Committee for climate change: The Sixth Carbon Budget The UKs path to Net Zero <u>https://www.theccc.org.uk/wp-content/uploads/2020/12/The-Sixth-Carbon-Budget-The-UKs-path-to-Net-</u> <u>Zero.pdf</u>

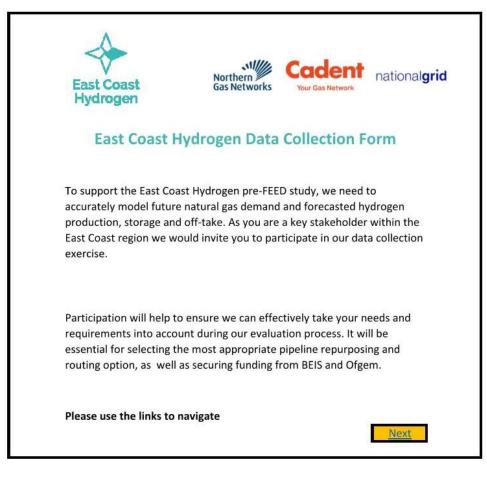
HM Government: Industrial Decarbonisation Strategy CP399 March 2021 <u>https://assets.publishing.service.gov.uk/government/uploads/system/uploads/attachment_data/file/97022</u> <u>9/Industrial_Decarbonisation_Strategy_March_2021.pdf</u>

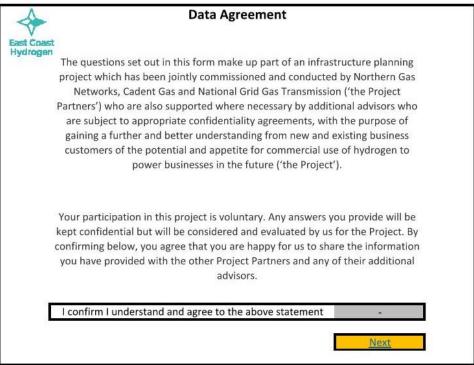
HM Government: UK Hydrogen Strategy CP475 2021 <u>https://assets.publishing.service.gov.uk/government/uploads/system/uploads/attachment_data/file/10112</u> <u>83/UK-Hydrogen-Strategy_web.pdf</u>

UK Hydrogen Champion (2023) Hydrogen Champion Report Recommendations to government and industry to accelerate the development of the UK hydrogen economy

National Grid ESO (2022) Future energy Scenarios

A.1 Data collection questionnaire







Site/ Project Details

Please provide the following details for your site or project that will be a network demand

Company	
Site/ Project Name	
Address	
Key Contact Name	
Key Contact Email	
Key Contact Number	

Filling out the form:

•Navigate through the form using the links, or by working through the tabs from left to right.

•Attempt to populate all relevant fields. If information is not currently known, this can be provided at a later date.

• If you provide information in different units from those requested, please make this clear by highlighting the cell and noting the unit.

Next

nog	
The following	tabs relate to your future energy use as a demand on the network. These questions relate to both natural gas and hydrogen .
Future Use of H	ydrogen:
If your net zero	plans do/ could involve the use of hydrogen, as a blend or 100%, to replace some/ all of your
	natural gas demand please click here
•A decrease in r	atural gas usage due to increased process efficiency
 An increase in The same ener 	atural gas usage due to increased process efficiency natural gas usage due to increased production/ Output gy usage but a part or full switch to another source of energy, such as electricity.
 An increase in The same ener 	natural gas usage due to increased production/ Output
•An increase in •The same ener <u>if so, click here t</u> If your future na	natural gas usage due to increased production/ Output gy usage but a part or full switch to another source of energy , such as electricity.

	This will provide a benchmark against future energy us	906	
	This will provide a benchmark against future energy us	age.	
Q1	What is the current function/ output of the site?		
	Answer		
Q2	What is the key industrial process the natural gas is used for? Answer		
Q3	Do you have your own pressure reduction station on site?		
цs	Answer		
	If you have your own pressure reduction station, do you want NG	N to supply the p	gas at your
	desired operating conditions without your pressure reduction stat	tion?	
	Answer		
	Natural Co- Downed	0	11.34
04	Natural Gas Demand What is your current annual natural gas usage?	Quantity	Unit MWh
Q4 Q5	What is your current average daily natural gas usage?		KWh
Q6	What is the maximum daily natural gas usage?		KWh
Q7	What is the peak demand within a day?		MW
Q8	Maximum Ramp Rate	1	KW/h
	Demand Profiles	Link	(
	Please upload provide a link or add it in as an additional tab your		
	daily natural gas demand profile.	link or add as	new tah
	100 March 000700 1000 0000 0000 0000 0000	nink of dud us	new tub
Q9	If using a link, Excel is the preferred format.		
	Please upload provide a link or add it in as an additional tab your		
	annual natural gas demand profile.	link or add as	now tab
		nnk or uuu us	new tub
Q10	If using a link, Excel is the preferred format.		
W/hat m	Current Operating Conditions ressure range at the LTS offtake do you require to operate your asset?	Quantity	Unit
011	Maximum Pressure		hard
Q12	Minimum Pressure		barg barg
	emperature range at the LTS offtake do you require to operate your ass	et?	Joang
Q13	Maximum Temperature		°C
Q14	Minimum Temperature		°C
Q15	Additional Comments:		

	The second s	ogen, assuming it was available, wha	t is the earliest year you
2	could start using:	N 201	
01	A Hydrogen Blend	Year	
Q1 Q2	100% Hydrogen	<u>уууу</u> уууу	
Q3	What is the maximum hydrogen bl significant modification? (%)	end you could use on your existing a	ssets without requiring
		U76	
Q4	Would you require a constant hydro	ogen blend percentage or could you Constant/ Variable	receive a variable blend?
Q5	If you require a specific hydrogen p	urity, such as for a fuel cell, please p	rovide detail below:
		Answer	
Q6	Additional Comments:		

	The dates	below align	with netwo	rk analysis	work and key	project dates
energy sour his change cou rom the site.	r ce) to change	as a percen ase in natur	tage compai de al gas usage	red to the i mand? due to inc	nformation pr reased efficier	nual energy usage (regardless of ovided for current natural gas ncies, or an increase in output
.00% being no c						emanu.
'ear Current	Change in er	nergy usage	for current 100%	natural ga	s process	
2025			0%			
2023			0%			
2030			0%			
2037			0%			
Of this future e	nergy demand	provided a	bove for ea	ch year, wi	nat percentage	e of this will be made up from the
		•	following e	energy sour	ces?	
<u> </u>	Natural Gas	Hydrogen	Electricity	Other	Total	*Must total to 100%*
Current	100%	- 00/	- 00/	- 00/	100%	
2025	0%	0%	0% 0%	0% 0%	0%	
2028	0%	0%	0%	0%	0%	
2030	0%	0%	0%	0%	0%	
Note* please c	7.00		7.17			
uture Operatin	he following in	Pressure	f known. We LTS Of Temperat	ftake	e this may not	information currently known
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lease provide t	LTS Offtake (barı Min	Max		in an		
lease provide t 2025	(bar	Max		IIIdA		
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2025 2028 2030	(bar	Max				
2025 2028 2030	(bar	Max				
2025 2028	(bar					
2025 2028 2030	(barı Min					
2025 2028 2030	(barı Min					

A.2 Base profile adoption rates

Lookup for base profiles								
	Hydrog	en uptake	factors		Alternativ	e Energies (ele	ctricity, solar,	efficiency) uptake fa
Industry adoption	2028	2032	2037	Basis / Reference	2028	2032	2037	Basis / Reference
Buildings - Non-Residential	0.3	0.4	0.4	Generally, largely distributed infrastructure and large electrification potential. However, assuming a hydrogen supply is available, this will form a replacement for heating load.	0.2	0.3	0.3	Decarbonisation of l a large portion of th supply is available. E natural gas consum
Iron and steel	0	0	0	Likely to be decarbonised with electric arc furnaces and CCUS, as suggested by CCC, UK Hydrogen Strategy and BEIS Net zero plan.	0	0.15	0.2	Based on installation reduction by techno demand will remain
Chemicals	0	0.4	0.75	Assumed high uptake but slower than other industries due to less pressure on net zero. Hydrogen can provide the high temperature requirements of the industry. Much of the combustion technology is distributed across processes and will take time to phase in.	0.1	0.1	0.1	Based on low capex but limited due to th
Cement and lime	0.4	0.75	0.75	Process heat which is very centralised.	0	0	0	Low ability to use ele
Other manufacturing and construction	0.2	0.35	0.35	Generally distributed combustion equipment on site which required a phased change.	0.1	0.2	0.2	Based on low capex but limited due to th
Food and drink	0.5	0.75	0.75	Large drivers for decarbonisation and centralised process heat. Relatively easy to switch equipment to accept hydrogen.	0.1	0.2	0.2	Generally, a sector w hydrogen line this is
Glass and other minerals	0.75	1	1	Proven technology for hydrogen powered glass furnaces and good industry push for net zero.	0	0	0	Low ability to use ele
Paper	0.4	0.6	0.6	Large drivers for decarbonisation and centralised relatively easy to switch equipment to accept hydrogen	0.1	0.1	0.1	Based on low capex but limited due to th heat requirements.
Vehicles	0.5	0.75	0.75	Large drivers for decarbonisation and centralised process heat. Relatively easy to switch equipment to accept hydrogen.	0.1	0.1	0.1	Based on low capex but limited due to th heat requirements.
Manufacturing Biofuels	0.5	0.75	1	Strong industry focus on carbon reduction. Natural gas use mainly for process heat which would typically be a good candidate for hydrogen.	0	0	0	Low ability to use ele
Power generation	0.75	1	1	Assumed to be gas peaking plants with engines which can often readily accept H2. These will be a key part of the H2 economy, using H2 as energy storage. Alternatively these are wastewater treatment works with anaerobic digestion producing biogas, with the methane as a back up.	0	0	0	N/a
Quarry	0	0.25	0.5	Processing plant has some capabilities to convert to hydrogen usage. Potential for vehicle plant also.	0	0	0	Low ability to use ele
Defence	0.25	0.5	0.5	Potential to convert ground fleet and buildings to hydrogen with a strong appetite for hydrogen in the sites which discussions have been held with.	0.1	0.2	0.2	For the buildings por potential for electrif due to buildings not

factors

ice

of buildings through solar or heat pumps is anticipated to be their strategy, but less so in this case where a hydrogen e. Efficiency improvements in buildings further reduce mption.

ion of Electric Arc furnaces and CCC projected carbon nology for iron and steel production. Assumed large ain for natural gas due to production coupled with CCUS. ex easy to obtain carbon savings from electrification on site of the assumption of hydrogen availability to site.

electricity for decarbonisation due to heat requirements.

ex easy to obtain carbon savings from electrification on site othe assumption of H2 availability to site.

or where electrification has potential, but with an assumed s is assumed to be preferable.

electricity for decarbonisation due to heat requirements.

ex easy to obtain carbon savings from electrification on site of the assumption of H2 availability to site due to the process

ex easy to obtain carbon savings from electrification on site o the assumption of H2 availability to site due to the process is.

electricity for decarbonisation due to heat requirements.

electricity due to consumption requirements.

portion of the current site use there is anticipated to be high trification and efficiency improvements. But factors lower not making up full site usage.